### **Ground Fault Protection**

### **GADD MKIII Ground Fault Indication System**

### **Instruction Manual**





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#### 1. INTRODUCTION:

The I-Gard GADD MKIII is a modular, Ground Alarm Indicator unit designed specifically for Ground Fault Indication and location, on Wye or Delta-connected, three-phase, three-wire, High Resistance-Grounded power systems. It may be used on systems up to any voltage with the use of 120V or 240V PTs.

An I-Gard Alarm Resistor unit (DDR2) is used to provide the GADD MKIII with a means to monitor the power system voltages to ground. This information is utilized by the GADD MKIII to determine and confirm whether a ground fault exists somewhere in the distribution system. This same information is also used to detect the occurrence of blown fuses that protect the phase lines connected to the Alarm Resistor unit itself.

The GADD MKIII is designed to provide an alarm when a single ground fault occurs on a resistance grounded system, and to indicate on which phase, the fault occurred.

When a second fault, on another phase, is incurred by the distribution system, the only limitations on the amount of ground current are the impedances of the faults and the ground circuit between them. Under this condition, extensive damage can occur, making it necessary to clear the first fault as soon as possible.

The prime advantage, then, of using the GADD MKIII GROUND ALARM INDICATOR unit, is that the user is given early warning of ground faults allowing time to locate and clear the fault to assure maximum service continuity.

#### 2. APPLICATION:

The standard GADD MKIII GROUND ALARM INDICATOR unit is used in conjunction with the following, appropriately rated, auxiliary components.

The following tables list those components.

#### 2.1 3 Phase, 3 Wire Delta Connected System Components.

For delta systems an artificial neutral transformer arrangement will be necessary to provide a convenient star-point for the grounding Resistor. The Resistor will be connected between this point and Ground to create the current limiting circuit.

**Note:** If Pulse operation is contemplated and, if the pulse current is such as to double normal fault current, then the artificial neutral must be capable of taking this extra current. This generally means that the artificial neutral transformer must be rated at twice the continuous fault current as defined by the grounding resistor under steady state fault conditions. For example if the current rating of the resistor is 5A, then a 10A artificial neutral transformer would be necessary to pulse up to 10A.



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#### 2.2 Artificial Neutrals

I-Gard provides artificial neutrals in the form of zig-zag transformers for various voltages, as standard units. See Table 1. For systems with voltages in excess of 4160V it is usually more convenient to use a broken-delta transformer arrangement and close the secondary delta with a current limiting Resistor. See Application Guide for Ungrounded and High-Resistance Grounded Systems C-400E for more details or call I-Gard.

Continuous Current Rating (Amps)	System Line to Line Voltage (Volts)	Catalogue No.
1	480	DDAI-1004*
2	480	DDAI-2004*
5	480	DDAI-5004
1	600	DDAI-1006*
2	600	DDAI-2006*
5	600	DDAI-5006
2	2400	DDAI-2024
5	2400	DDAI-5024
10	2400	DDAI-10024
2	4160	DDAI-2040
5	4160	DDAI-5040
10	4160	DDAI-10040

**Table 1 I-Gard Artificial Neutral Units** 



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#### 2.3. Neutral Grounding Resistors

Standard Neutral Grounding Resistors available are rated as per Table 2 below.

	inding Resistors availal	pie are rateu as per	rable 2 below.
Catalogu	e Number	System Line	Nominal
Indoor EEMAC 1 Ventilated Enclosure	Outdoor EEMAC 3 Ventilated Enclosure	to Line Voltage (Volts)	Cont. Current (Amps)
NGR-277-1	NGRW-277-1	480	1
NGR-277-2	NGRW-277-2	480	2
NGR-277-5	NGRW-277-5	480	5
NGR-347-1	NGRW-347-1	600	1
NGR-347-2	NGRW-347-2	600	2
NGR-347-5	NGRW-347-5	600	5
NGR-1390-2	NGRW-1390-2	2400	2
NGR-1390-5	NGRW-1390-5	2400	5
NGR-1390-10	NGRW-1390-10	2400	10
NGR-2400-2	NGRW-2400-2	4160	2
NGR-2400-5	NGRW-2400-5	4160	5
NGR-2400-10	NGRW-2400-10	4160	10

#### Table 2 Neutral Ground Resistors for common systems

Table 2 lists commonly used grounding resistors as supplied by I-Gard for indoor and outdoor use. Other ratings can be supplied (contact I-Gard).

#### 2.4 Alarm Resistor Unit DDR2

The GADD MKIII must also be used with a voltage divider resistance device or Alarm Resistor Unit Type DDR2. This device matches the GADD MKIII to the system, and reduces the Line to Ground voltage levels from system voltage to electronic levels. Furthermore, this allows the GADD MKIII to determine which phase is faulted and the level of the fault on the system. The bar-graph meter derives its indication directly from the DDR2 N-Ground voltage level, without any need to have a connection to the Grounding Resistor at all. Table 3 indicates the DDR2 types available.

Catalogue No.	System Voltage
DDR2-4	480V
DDR2-6	600V
DDR2-2	240V*
DDR2-1	120V*

<sup>\*</sup> Used on system voltages over 600V by connecting to P.T.'s

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#### 3. REFERENCES

For further information regarding all of the above components, refer to the following I-Gard manuals: -

Application Guide - Ungrounded Systems	C-400E
Instruction Manual Type DDAI Artificial Neutrals	C-430EM
Instruction Type DDR2 Alarm Resistor Units	C-440EM
Instruction Type NGR Neutral Grounding Resistors	C-450EM
Instruction Manual DS-PM Pulse Card	C-412EM

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4. SPECIFICATIONS

4.1 Power Requirements: 120V, 50/60 Hz, 50VA

4.2 Maximum Ratings:

Control Voltage 104-132V

Input Voltage A, B and C to G 240 rms N to G 240 rms

4.3 Dielectric:

a) Relay contacts to chassis:b) Control terminals to chassis:1500 Vrms for a min or 1800 Vrms for a sec.1500 Vrms for a min or 1800 Vrms for a sec.

Note: Do not hi-pot test the unit. Refer to section 10 for details.

4.4. Remote Alarm Relay Contacts:

SPDT dry contacts 8 amperes resistive, 5 amperes inductive at 120/240 VAC

8 amperes resistive, 5 amperes inductive at 24 VDC

4.5 Pick-up Settings:

Main Module Alarm: 50% of system Ground current

4.6 Alarm Time Delay:

Main Module .5 seconds minimum

4.7 Meter Range: 0 to 100% of system let-through current

4.8 Accuracy:

Alarm Pick-up:  $\pm 10\%$  of system let-through current  $\pm 10\%$  of system let-through current

Repeatability: ±2%

4.9 Temperature Range: 0°C to 65°C

4.10. Dimensions:

See Figure 1 in Appendix 1

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**Module** 

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#### 5. DESCRIPTION:

The GADD MKIII Ground Alarm Indicator Unit is designed as a plug-in modular enclosure. This arrangement provides convenient draw-out serviceability.

Each enclosure is suitable for flush mounting in switchgear control compartment doors or other convenient panel space.

For long life and resistance to vibration damage, all lamps, meter and digital displays are light-emitting diodes (LEDS).

#### 5.1 Frame (GADD3-MF2)

The enclosure is a reduced size rack type with catalogue number GADD3-MF2. This component is 8" (205 mm) wide with three edge-connector slots for the Main Module GADD3 –CM2. A DS-BP blanking plate protects a blank slot, for the optional Pulse Module DS-PM.

At the back of the GADD3-MF2 there are marked connection terminals. For user connections refer to Figures 2 and 3 in the Appendix. The GADD3-CM2 module can only fit in the left-hand position.

The expansion connector, accessible through a slot on the left-hand side panel is reserved for future use.

For the GADD3-MF2 outline dimensions, refer to Fig. 1 in the Appendix.

#### 5.2 Main Module (GADD3-CM2)

This component can only be inserted into the two extreme left-hand slots of the Main Frame.

Contained in this module is the power supply section (including transformer), which provides the AC and DC voltages, required to operate the GADD MKIII unit.

For remote alarm indication a SPDT (Form C) relay is provided and wired out to rear terminals. A time delay of 0.5sec is incorporated to prevent undesired momentary alarm indications.

Main alarm detection and indicator circuits are located in this module. Three red phase lamps (A, B and C) are available on the module's faceplate for indicating whether any phase has incurred a ground or blown fuse fault. An amber lamp (BLOWN FUSE) serves as a blown fuse alarm indicator. A green lamp (NORMAL) is also provided to indicate when the complete GADD MKIII system is functioning under normal conditions.

A 10-segment LED bar graph display is incorporated into this module to serve as both the principal local alarm indicator and a meter scale.

Two push-button switches are located on the front face of this module. One push-button switch (ALARM SILENCE) provides the means to silence the remote alarm circuit. The other (RESET) provides a reset for the faulted phase indication, as well as energizing the meter function to display the total system Ground current  $I_G$  at the time, when depressed.

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#### 6. SHIPMENT:

Each GADD MKIII is carefully inspected before being packed in specially designed containers. The following table lists the components by catalogue number The GADD MKIII is shipped as a single carton. Other associated devices that may, or may not, have been ordered are included below, for information.

COMPONENT
GADD3-MF2 (Main Frame)
GADD3-CM2 (Main Module)
NGR grounding resistor
DDR2 (Alarm Resistor Unit)
DDAI (Artificial Neutral)
DS-BP Blanking Plate
C-405EM Manual (English)

**Table 4 Shipping Information** 

Every unit should be examined immediately upon receipt. If damage or indication of rough handing is apparent, a claim should be filed without delay with the transport company. I-Gard should also be notified promptly if replacements for damaged goods are necessary. If units received are not to be installed immediately, they should be stored in their original containers in an area free of dirt and moisture.



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#### 7. INSTALLATION:

The GADD MKIII will normally be mounted in the main distribution switchgear where ready access can be gained to signal wires, switching device control lines and a power source from which to operate. The enclosure should be flush mounted in either a compartment door or in a fixed surface that facilitates easy access to the back of either unit for viewing and operation.

### CAUTION

#### **Hazard of Electrostatic Damage**

Care should be taken when handling the Plug-In Modules to ensure that they are not damaged by static electricity. The use of grounded wrist straps or foot straps is recommended, particularly in conditions of low humidity and where synthetic materials such as plastics, nylon etc are allowed to contact the circuit boards or any ungrounded persons handling them.

Failure to observe these precautions may result in permanent damage to the modules.

#### 8. CONNECTIONS:

- 8.4 It is recommended that the GADD MKIII be connected to the properly selected I-Gard Artificial Neutrals or Neutral Grounding resistors listed in Section 2. It can be used with other types of high resistance grounding but in any case, an Alarm Resistor unit (DDR2) and ZSCS current sensors must be used to provide phase voltage and ground fault current information, respectively.
- 8.4 All user connections are to be made to the rear terminal blocks of the GADD3-MF2 and shall be made with 14 AWG switchboard type wire.
- 8.5 Protective fuses must be used to provide over-current protection in the GADD MKIII, DDR2 or DDAI devices as shown in Figure 2. For GADD MKIII, 1A slo-blow 125V rated fuses are recommended.
- 8.4 Phase voltage information is brought to the Main Module by connecting the A, B, C and N terminals of the GADD3-MF2 to the identically labelled terminals in the DDR2 Alarm Resistor unit. The ground connection in the Alarm Resistor is to be taken to the user supplied terminal block (noted above) to provide a single point ground connection. The ground should be reliable and use of the door or chassis is not recommended. The installer should check that all connections are secure.
- 8.4 Care should be taken not to exceed the Alarm relay dry contact rating of 8 Amperes, 120/240V AC or 24V DC (Resistive). When connecting remote alarm annunciation circuits an external power source must be used.
- 8.5 Detailed user connection diagrams, Figures 2 and 3, can be found in the Appendix.

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#### 9. OPERATION:

- 9.1 When a ground fault occurs on a high resistance ground system, the GADD MKIII unit is designed to detect it, provide an alarm, and display the phase, on which it is located.
- 9.2 The unit also detects, provides an alarm, and shows which phase of the Alarm Resistor unit connections has a blown fuse. Ground fault current is also monitored by the DDR2 also which provides a voltage proportional to that across the grounding resistor, but without direct connection to the grounding resistor.
- 9.3 The Main Module simultaneously monitors the phase-to-ground voltages and the voltage developed across a resistor from the DDR2 starpoint to ground. It will detect and show an alarm condition (after 0.5 seconds) during a single ground fault when:
  - 1) One phase to ground voltage goes to below 50% of its nominal rated voltage;
  - 2) The other two phase to ground voltages rise above 30% of their nominal rated value, and
  - 3) The signal developed across a resistor from the star-point to ground in the DDR2 Alarm Resistor unit rises to a preset level when the power system is experiencing a ground fault equivalent to 50% of the NGR let-through current.
- 9.4 Phase indication, when it occurs, is a latched function, which can only be cleared by pressing the RESET pushbutton switch on the Main Module. The main Alarm, comprised of the bar indicator and the Alarm relay, and Blown Fuse indication are self-resetting when the fault disappears.
- 9.5 The Blown Fuse circuit is meant to provide an alarm indication when a fuse protecting the Alarm Resistor unit blows. This circuit also controls the remote alarm relay. If a fuse blows before or after a ground fault on the same phase is detected, the faulted phase indicator will begin to flash. However, the blown fuse should always be replaced and the GADD MKIII reset to obtain an unambiguous indication of the ground fault condition.
- 9.6 The ALARM/METER bar type display, located on the Main Module, has a dual function. If the ground current on the power system exceeds 50% of the NGR let-through current, an alarm situation exists and all 10-segments (100%) of the bar will automatically light, to indicate an alarm condition. The bar display also functions as a ground current meter, with a full-scale deflection of 100%, referenced to the particular Artificial Neutral or NGR let-through current being used. The approximate ground current can be displayed on this scale by pressing the RESET pushbutton switch for the total system ground current. The seriousness of the fault can be determined from the meter indication (60% is a high resistance fault, 100% a solid ground on one phase.
- 9.7 Once the GADD MKIII unit detects a ground fault or a blown fuse condition and goes into alarm, it may be desired that the remote annunciation be silenced. The ALARM SILENCE switch on the Main Module provides this facility. However, the alarm cannot be silenced unless the GADD MKIII is already in Alarm. Pressing the RESET switch can restore the remote alarm.



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#### 10. MAINTENANCE AND TROUBLESHOOTING:

The major advantage of ungrounded or high resistance grounded systems is their ability to provide service continuity with a ground fault on one phase. A single phase fault to ground does not cause high currents to flow in the ground circuit; however, the voltage to ground of the two unfaulted phases rises by 73%, stressing the insulation of the power system components. It is common practice to run a faulted system until it is convenient to shut it down for repairs.

The proper operation of the GADD MKIII Ground Alarm Indicator unit is therefore very important in order that a fault may be located and corrective maintenance performed. It is recommended that the unit be periodically tested. (Refer to section 10 for instructions.)

#### 10.1 Preventative Maintenance

Every effort has been made during the design and manufacture of the GADD MKIII components to ensure the reliability of the whole system. Critical components are tested before insertion and the completed subassemblies are subjected to a variety of inspections and tests before shipping. The only maintenance recommended is the periodic verification that the various modules are functioning (refer to sections 10.1 and 10.2 for test procedure). This may be supplemented by an occasional leakage current check.

#### 10.2 Troubleshooting

The Ground Alarm Indicator unit components undergo extensive tests before shipment, but occasionally, problems and damage can occur in the field. However, most problems arise from external conditions and incorrect connections in the installation stage.

Provided in the following is a list of trouble that could be encountered. If after troubleshooting, the problem cannot be traced or replacement units are required, contact your nearest I-Gard representative or I-Gard factory service.

### **▲** DANGER

#### Hazard of Electrical Shock, Burn or Explosion

All installation, servicing and testing referred to in this manual must be performed by qualified personnel. All power should be disconnected prior to removing covers or enclosures and where live conductors may otherwise be exposed.

Failure to observe these precautions will result in death or severe personal injury.

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#### 10.2.1 No Indications on GADD MKIII

- Check that 120 volts AC control power is present at the appropriate rear terminals of the GADD3-MF2.
- 2. Check that the GADD3-CM2 module is securely inserted in its proper location.

#### 10.2.2 Blown Fuse Alarm

Check fuses protecting the DDR2 Alarm Resistor unit. If any are blown, replace them.

### DANGER

#### Hazard of Electrical Shock, Burn or Explosion

Before installing new fuses be certain that the cause of the blown fuse has been corrected. Installation of a fuse in the presence of a short circuit can be extremely hazardous to the installer!

### Failure to observe these precautions may result in severe personal injury.

#### 10.2.3 Alarm with no apparent fault

- 1. Check that this fault is valid by pressing and holding the RESET switch on the Main Module. If the fault is valid, the meter indication should be 50% or above.
- 2. Check for *equal* voltages between A and G, B and G and C and G on the outputs of the DDR2 to the GADD MKIII Mainframe (Can be done at the GADD MKIII inputs also) of 2 to 3 Volts under normal conditions. Voltage from N to G should be zero.
- 3. If a fault cannot be found, continue to monitor the situation, since faults can be intermittent.

#### 10.2.3 Phase Indication without Alarm present

Fault has been cleared, either when a machine or service has been shut off, or fault was intermittent in the first place.

#### 10.2.4 All three Phase lamps flashing

Fault has occurred on the dc side of a rectifier such as may be used in VFD, UPS or welder equipment.

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#### 11. TESTING THE GADD MKIII:

Field-testing should be carried out to maintain a routine check on the operation of the Feeder and Main Modules prior to any necessary repairs or recalibration.

### WARNING

#### **Dielectric Test Hazard**

Do not Hi-Pot Test the GADD MKIII connection terminals. These units are subjected to this class of testing in the factory prior to shipping. If absolutely necessary, remove all modules from the frames to be tested and Hi-Pot all, except the `G' terminal from terminal to chassis. The test voltage must not exceed 1,500 volts (AC rms) for 1 minute or 1,800 volts (AC rms) for 1 second.

Failure to observe these precautions may result in permanent damage

### DANGER

### Hazard of Electrical Shock, Burn or Explosion

All installation, servicing and testing referred to in this manual must be performed by qualified personnel. All power should be disconnected prior to removing covers or enclosures and where live conductors may otherwise be exposed.

Failure to observe these precautions will result in death or severe personal injury.

The alarm measurement and indicating functions of the GADD MKIII modules can be checked in the field

To perform such testing, follow the procedure detailed below.

11.1. The simplest way to test the GADD MKIII is to apply a test fault to the system in a controlled manner. For this test a Test fault should be constructed from a power resistor as shown in Figure 4. Note all components should be rated for the voltage and power required. The power rating of the resistor particularly should be observed. P = I<sup>2</sup>R watts where I is the continuous current in amperes and R is the resistance of the resistor in Ohms.



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- 11.2. The test fault should be connected at a safe location such as a disconnect that can be switched on and off away from people or any hazardous materials.
- 11.3 Connect the fault to phase A on the system and close the disconnect. Switch on the test fault switch and verify that A Phase lamp flashes on the GAPD. Alarm bar should light up all 10 bars, and NORMAL lamp should go OFF. The alarm horn should energize if connected. Check ALARM contacts for continuity if applicable.
- 11.4 While in Alarm, check that the SILENCE operates correctly.\
- 11.5 Switch Pulse Module START button. Connect TS-SENSOR probe around one of the fault conductors and verify that a visible pulse is obtained on the probe meter indicator.
- 11.6 Switch off the disconnect and remove all test connections after testing.

#### 12. REPAIR AND RECALIBRATION

If any of the previous test results suggest that a particular module should be recalibrated or replaced, contact your I-Gard representative or I-Gard customer service to arrange return. For your protection, please do not return any material without proper authorization.

It should be noted that any attempt by the user to replace or recalibrate any component during the warranty period, automatically invalidates the warranty.

#### 13. SPARE PARTS:

Due to its modular nature, no spare parts are being supplied for the GADD MKIII. Complete subassemblies, however, can be ordered as replacement units.



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#### 14. APPENDIX:

The following is a list of drawings found in the appendix.

FIG. 1	Dimensional details for GADD MKIII
FIG. 2	Typical Wiring schematic for GADD MKIII
FIG. 3	Connection Diagram for GADD MKIII
FIG. 4	Typical Test Fault Schematic

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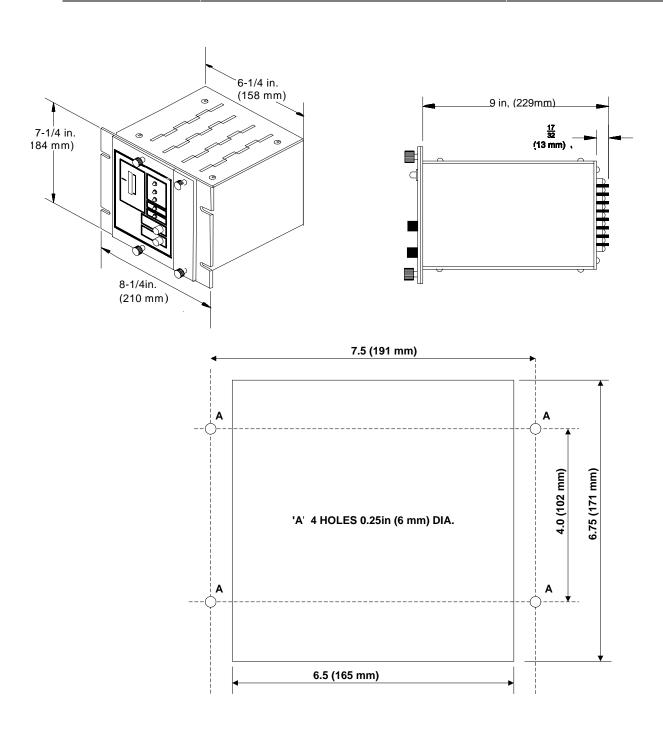


Figure 1 Dimensional Details GADD MKIII

**Module** 

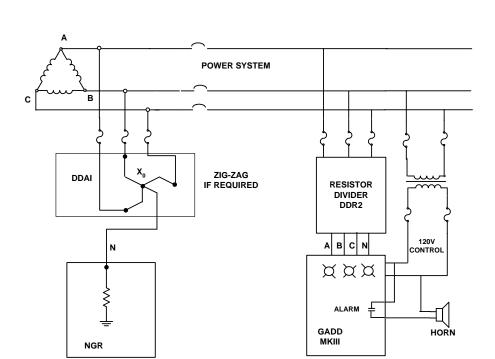


Figure 2 Typical Wiring schematic for GADD MKIII with delta system shown

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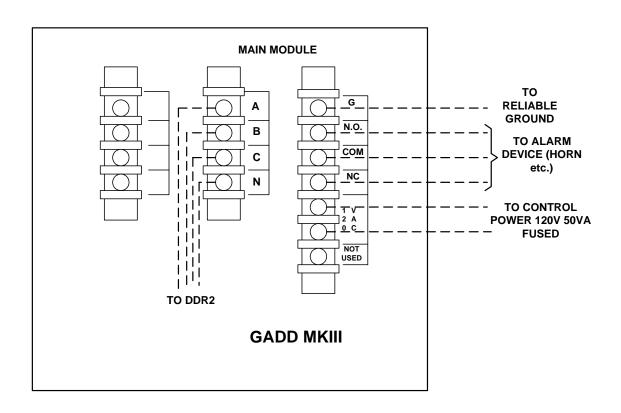


Figure 3 Connection Diagram for GADD MKIII

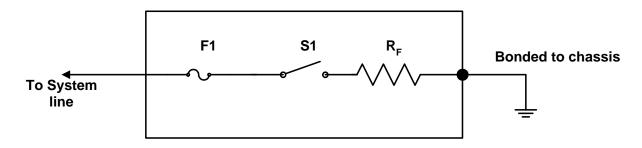


Figure 4 Typical Test Fault Resistor

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#### **ADDITIONAL INFORMATION**

If you require more information or experience problems with your equipment that persist after taking the steps identified in this manual, contact I-GARD Customer Service at the number below.



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